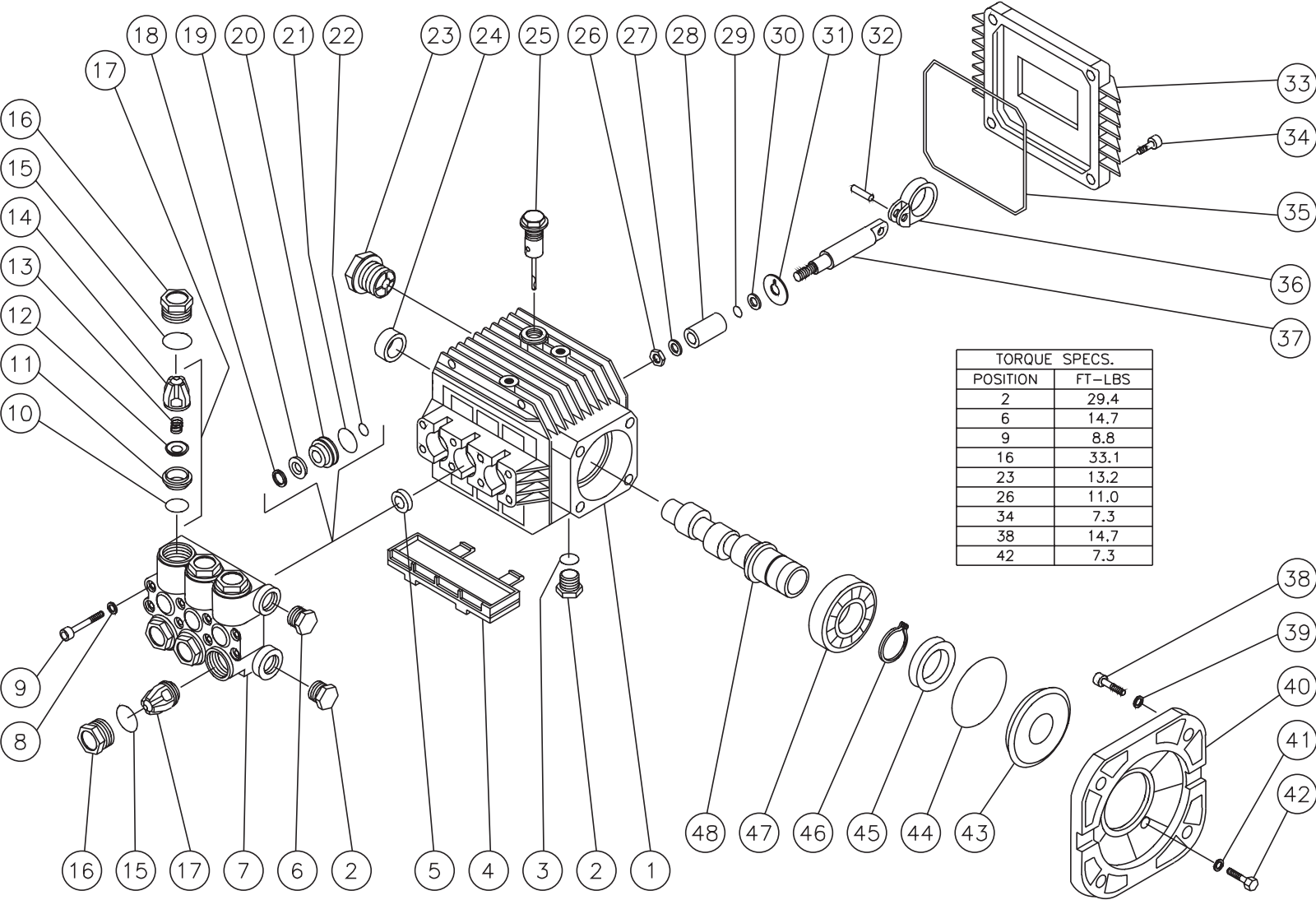


PUMP ASSEMBLY (3-0168)



For parts Call 888-279-9274

3-0168-060104-KZ

PUMP ASSEMBLY (3-0168)								
REF. #	DESCRIPTION	PART #	QTY.		REF. #	DESCRIPTION	PART #	QTY.
1	Crankcase	46-0221	1		27	Washer	46-0166	3
2	Plug	39-0018	2		28	Plunger- Ceramic	46-0148	3
3	O-ring	25-0052	1		29	O-ring	25-0045	3
4	Drip Pan	46-0229	1		30	Back-up Ring	25-0143	3
5	Oil Seal	26-0111	3		31	Washer	46-0167	3
6	Plug	39-0017	1		32	Wrist Pin	43-0044	3
7	Manifold- Brass	46-0163	1		33	Crankcase Cover	46-0151	1
8	Lockwasher	29-0153	12		34	Bolt	27-8409	4
9	Bolt	27-8406	8		35	Cover O-ring	25-0332	1
10	O-ring (See 70-0009)	N/A Sep.	6		36	Connecting Rod	46-0152	3
11	Valve Seat (See 70-0009)	N/A Sep.	6		37	Piston Guide	46-0149	3
12	Valve Plate (See 70-0009)	N/A Sep.	6		38	Bolt	27-0117	4
13	Valve Spring (See 70-0009)	N/A Sep.	6		39	Lockwasher	29-0155	4
14	Valve Cage (See 70-0009)	N/A Sep.	6		40	Flange	38-0032	1
15	O-ring	25-0012	6		41	Lockwasher	29-0153	4
16	Valve Plug	39-0035	6		42	Bolt	27-8409	4
17	Valve Assembly (Includes 10-14) (See 70-0009)	N/A Sep.	6		43	Bearing Spacer	46-0087	1
18	Head Ring (See 70-0024)	N/A Sep.	3		44	O-ring	25-0060	1
19	V-packing (See 70-0024)	N/A Sep.	3		45	Oil Seal	26-0126	1
20	V-packing Retainer	46-0158	3		46	Snap Ring	46-0245	1
21	O-ring	25-0141	3		47	Ball Bearing	48-0024	1
22	O-ring	25-0128	3		48	Crankshaft	46-0233	1
23	Oil Level Indicator	46-0114	1			Valve Kit (Includes 3 each 10-14, 17)	70-0009	
24	Bearing	48-0019	1			V-packing Kit (Includes 3 each 18-19, 21-22)	70-0024	
25	Oil Dip Stick	46-0143	1			V-packing Assembly (Includes 18-22)	70-0023	
26	Nut	46-0168	3					